«Section 11-04: Steering Column»
«REMOVAL AND INSTALLATION»

Steering Wheel With Air Bag

SPECIAL SERVICE TOOL(S) REQUIRED

Description	Tool Number
Steering Wheel Puller	T67L-3600-A

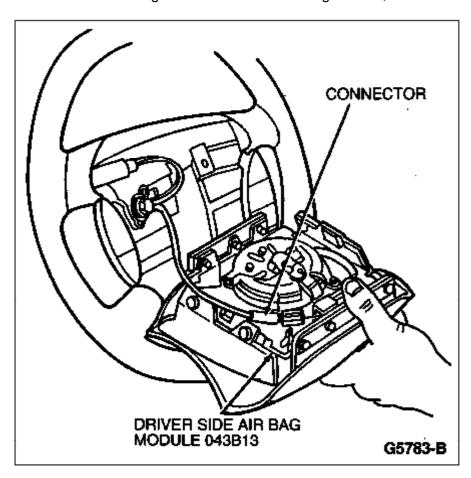
Removal

- 1. Center front wheels (1007) to the straight-ahead position.
- 2. Disconnect battery ground cable (14301) to deplete air bag backup power supply. Refer to «Section 01-20B».

WARNING:

THE BACKUP POWER SUPPLY MUST BE DISCONNECTED BEFORE ANY AIR BAG COMPONENT IS SERVICED.

- 3. Remove four air bag module retaining nuts and lift module off steering wheel.
- 4. Disconnect air bag wire harness from air bag module, and remove module fromsteering wheel.



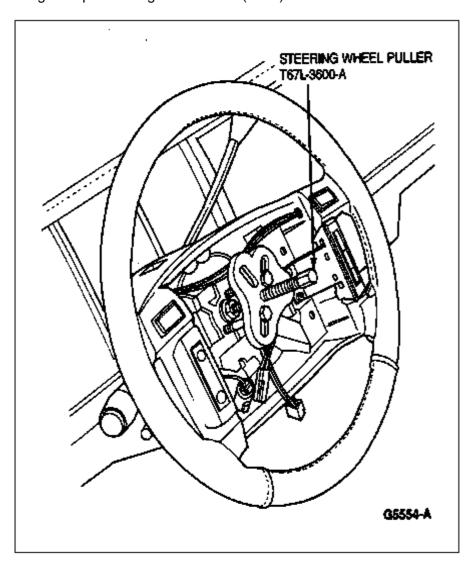
5. Disconnect speed control wire harness from steering wheel.

6. Remove and discard steering wheel retaining bolt.

CAUTION:

Be sure contact assembly wire harness does not get caught on steering wheel assembly when lifting off shaft.

7. Install Steering Wheel Puller T67L-3600-A or equivalent and remove steering wheel. Route contact assembly wire harness through steering wheel as steering wheel is lifted off the steering gear input worm gear and rack (3524).



Installation

- 1. Ensure that vehicle's front wheels are in the straight-ahead position.
- 2. Route contact assembly wire harness through steering wheel opening at the three o'clock position and position steering wheel on steering gear input worm gear and rack. The steering wheel and steering gear input worm gear and rack alignment marks should be aligned. Be sure air bag contact wire is not pinched.
- 3. Install new steering wheel retaining bolt and tighten to 31-45 N-m (22-33 lb-ft).
- 4. Connect speed control wire harness to steering wheel and snap steering wheel into steering wheel clip.

CAUTION.

Be sure wiring does not get trapped between steering wheel and air bag sliding contact (14A664).

- 5. Connect air bag wire harness to air bag module and install module to steering wheel. Tighten module retaining nuts to 4-6 N-m (36-47 lb-in).
- 6. Connect air bag backup power supply and battery ground cable. Verify air bag warning indicator.